MPFI SPACER KIT

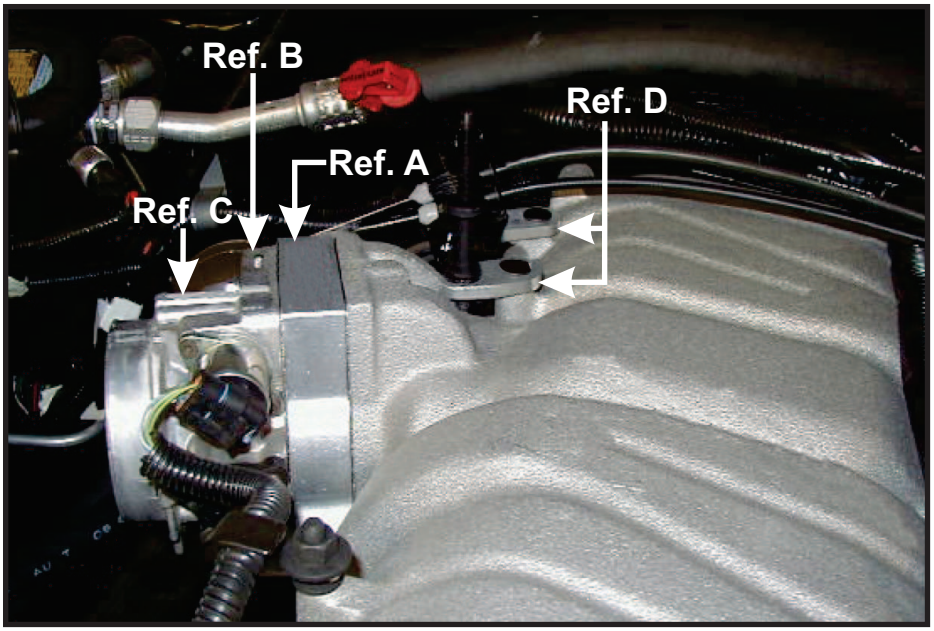
FITS 96-00 CHEVY/GMC 7.4L VORTEC
TRUCKS, SUV's & MOTORHOMES
2567 Torque Curve MPFI SPACER
2767 SMOOTH MPFI SPACER

INSTALLATION INSTRUCTIONS

Important! Read all instructions before you begin installation.

PART LIST		TOOL LIST
1 - Trans-Dapt Spacer	**2** - 5/16"-18 spacer plate bolts	3/16" Hex Key
2 - Gaskets (Part #2079)	**2** - 1" linkage spacer plates	10mm Socket
3 - 6mm x 60mm bolts	**1** - E.O. emissions decal	Standard Screwdriver
3 - 6mm flat washers		

1. Remove air cleaner housing from throttle body unit.
2. Using 10mm socket remove (3) bolts from front side of throttle body. **(Ref. B)**
3. Remove air cleaner mounting stud and bolt from throttle linkage bracket and save.
4. Install (2) linkage spacer plate using (2) 6mm bolts. **(Ref. D)**
5. Install air cleaner mounting stud (Ref. Step No. 3) using 5/16" - 18 nut and lock washer.
6. Install Trans-Dapt spacer **(Ref. A)** with (2) gaskets.
   A. One gasket located between throttle body and spacer plate.
   B. One gasket located between spacer plate and intake manifold.
7. Replace mounting bolts (3) with 6mm x 60mm bolts. Torque to 6ft lbs.
8. **Inspect** and **test** throttle linkage for full **open** & **closed** travel **before** driving. Some cruise or kickdown cables may require adjustment. Refer to service manual.
9. Reinstall air cleaner housing.



Ref. A- Trans-Dapt Throttle Body Spacer and 2 Gasket

Ref. B- (3) 6mm x 60mm Bolts, (3) 6mm Washers

Ref. C- Throttle Body

Ref. D- (2) 1" Linkage spacer plates, (2) 5/16" -18 flat head bolts, Factory bolts (reused)

12438 Putnam Street • Whittier, CA 90602 tel (562) 921-0404 • fax (562) 921-7515
website: www.hedman.com • email: techsupport@hedman.com